This document is the property of Heatwave Labs. Its contents may be reproduced or distributed without express written permission.

1. All brazes must be leak tight to 1 x 10^-9 cc/sec helium.
2. Item 6 must be installed before part is boxed out.
3. After all brazes are run and leak check performed, unit should be baked in vacuum at 400°C for several hours.
4. Pinch off heater assembly to designated area to make for the 1st time must be cramped.
5. Pinch off tube must be cramped.
6. Dimension shown.

Notes:

Material contact:

1. Against a tube, the contact must be cramped
2. Pinch off heater assembly to designated area to make for the 1st time must be cramped.
3. After all brazes are run and leak check performed, unit should be baked in vacuum at 400°C for several hours.
4. Pinch off tube must be cramped.
5. Dimension shown.

Material contact:

1. Against a tube, the contact must be cramped
2. Pinch off heater assembly to designated area to make for the 1st time must be cramped.
3. After all brazes are run and leak check performed, unit should be baked in vacuum at 400°C for several hours.
4. Pinch off tube must be cramped.
5. Dimension shown.